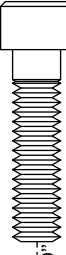
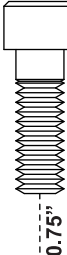
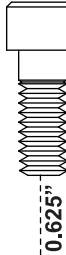


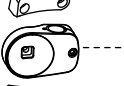


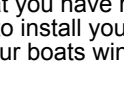










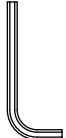
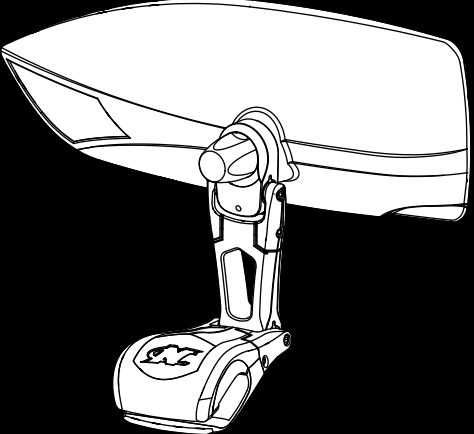
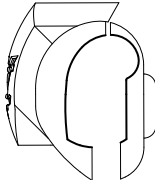
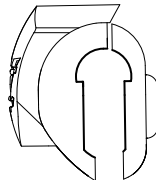
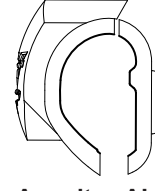
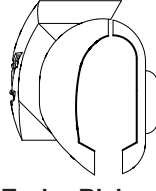
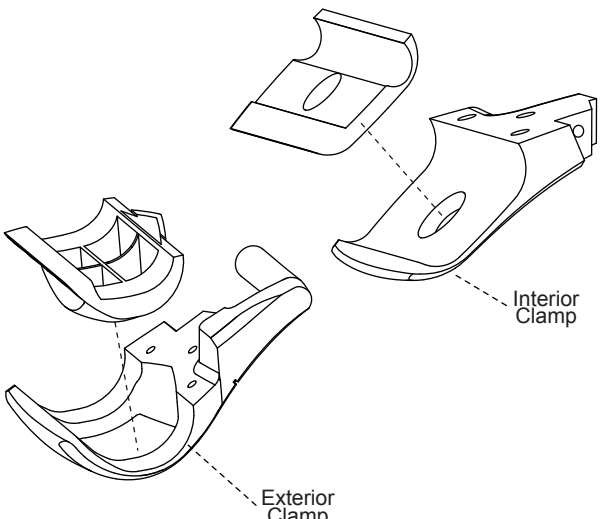


HARDWARE	PARTS	Tools Required	
 <p>x5</p>  <p>x3</p>  <p>x1</p>	 <p>Exterior Clamp</p>  <p>Interior Clamp</p>  <p>Clamp Cover</p>  <p>3-Way Swivel</p>  <p>3-Way Sleeve (x2)</p>  <p>Mirror</p>  <p>Rubber Disc</p>  <p>Hand Knob</p>  <p>Adaptor</p>  <p>Adaptor Cover</p> <p>1 of these included</p>  <p>Taylor SS</p>  <p>Taylor AL</p>  <p>Ameritex AL</p>  <p>Ameritex SS</p>	 <p>Torque Wrench</p>  <p>LOCTITE THREADLOCKER BLUE</p>  <p>3/16" Allen Key</p>	

A Verify that you have received the correct set of inserts to install your front mount mirror arm on your boats windshield header.

<p>Taylor SS</p> 	<p>Taylor AL</p> 
<p>Ameritex AL</p> 	<p>Taylor Riviera</p> 

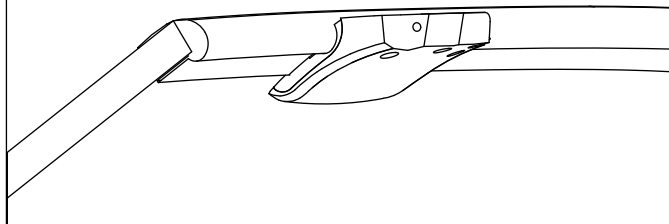
B Place each half of the header insert set you selected into the exterior clamp and interior clamp.



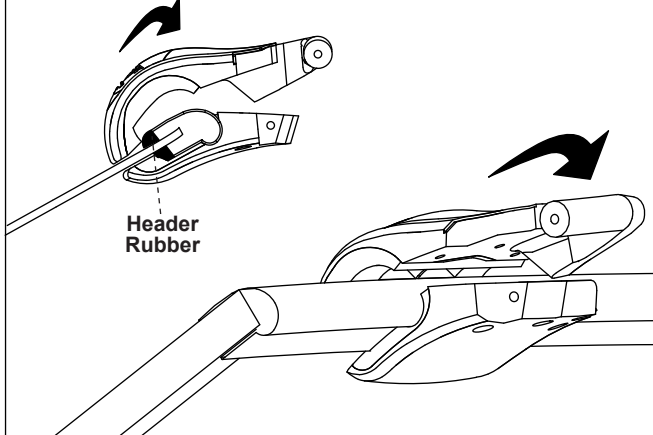
Interior Clamp

Exterior Clamp

C Locate the interior clamp and insert on the drivers side windshield header where you would like the mirror to be. Hold the interior clamp in place with one hand.



D With your free hand locate the exterior clamp and insert on top of the interior clamp. To ensure a good fit, anchor the bottom edge of the exterior clamp on the header rubber and pivot the exterior clamp towards you. Hold the 2 clamp sections in place with one hand.



Header Rubber



E

Grab 1 of the 1 inch bolts provided with your mirror arm. Thread the bolt in the center hole through the 2 clamp sections enough to hold them in place. Do not tighten yet.

1/4-20 x 1.00"
x1
3/16"

F

Grab 2 of the 1 inch bolts provided with your mirror arm and apply loctite to the end of them. Thread the bolts in the other 2 holes. Remove the center bolt from step E and apply loctite to the end of it. With your fingers, thread the bolt back into the center hole. Do not fully tighten these 3 bolts yet.

1/4-20 x 1.00"
x2
3/16"
LOCTITE
BLUE

G

To properly tighten the clamp sections together it is important to follow a tightening sequence. Start by tightening the center bolt 2 turns, then tighten each of the side bolts 2 turns and repeat until the 2 clamp halves are touching and no gap is apparent. Torque the bolts to 15ft/pounds with a torque wrench if available. If not, tighten the bolts as much as possible with a 3/16 allen key.

If any excessive resistance is felt during tightening, do not force the bolt(s). This could strip the threads on your part. Try loosening the bolt(s) and repeating the tightening sequence.

Tighten 1st
2 turns at a time

Tighten 2nd
2 turns at a time

Tighten 3rd
2 turns at a time

Torque Bolts to 15ft/Pounds

3/16"

H

3-Way Swivel
3-Way Sleeve
Adaptor

Slide the 3-way sleeve over the adaptor shaft. Slide the 3-way swivel over the 3-way sleeve. Apply Loctite to the one 0.500" inch 3-way swivel bolt. Tighten the 3-way swivel in a vertical position.

1/4-20 x 0.625"
x1
3/16"
LOCTITE
BLUE

I

To properly attach the adaptor cover to the adaptor, it is important to follow a tightening sequence. Apply loctite to the end of each bolt. Get the threads started on each bolt and tighten each 2 turns. Alternate between the 2 bolts until the cover piece is touching and no gap is apparent. Torque the bolts to 15ft/pounds with a torque wrench if available. If not, tighten the bolts as much as possible with a 3/16 allen key.

If any excessive resistance is felt during tightening, do not force the bolt(s). This could strip the threads on your part. Try loosening the bolt(s) and repeating the tightening sequence.

Adaptor Cover

Torque Bolts to 15ft/Pounds

1/4-20 x 0.75"
x2
3/16"
LOCTITE
BLUE

J

Slide the 3-way sleeve over the clamp shaft. Slide the Adaptor and 3-way swivel over the 3-way sleeve. Apply Loctite to the 0.750" inch bolt. Tighten the bolt enough so that when you rotate the adaptor on the clamp shaft it stays in place without falling over. You may need to re-tighten this bolts once the mirror is installed.

3-Way Sleeve

1/4-20 x 0.75"
x1
3/16"
LOCTITE
BLUE

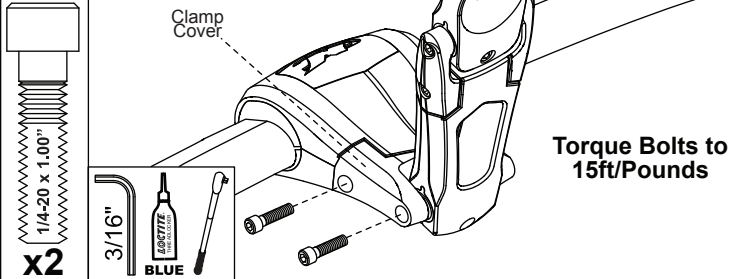


K

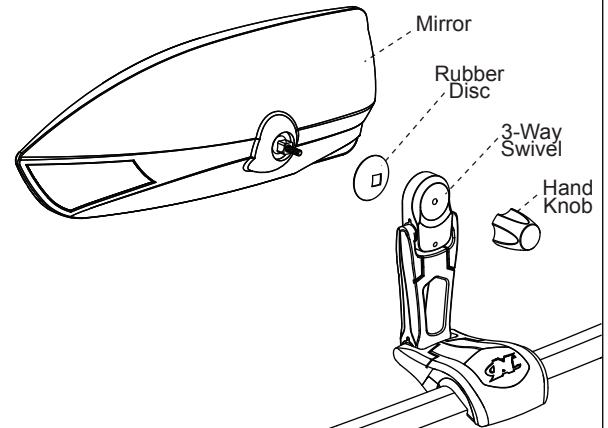
To properly attach the clamp cover to the mirror arm it is important to follow a tightening sequence. Apply loctite to the end of each bolt.

Get the threads started on each bolt and tighten each 2 turns. Alternate between the 2 bolts until the cover piece is touching and no gap is apparent. Torque the bolts to 15ft/pounds with a torque wrench if available. If not, tighten the bolts as much as possible with a 3/16 allen key.

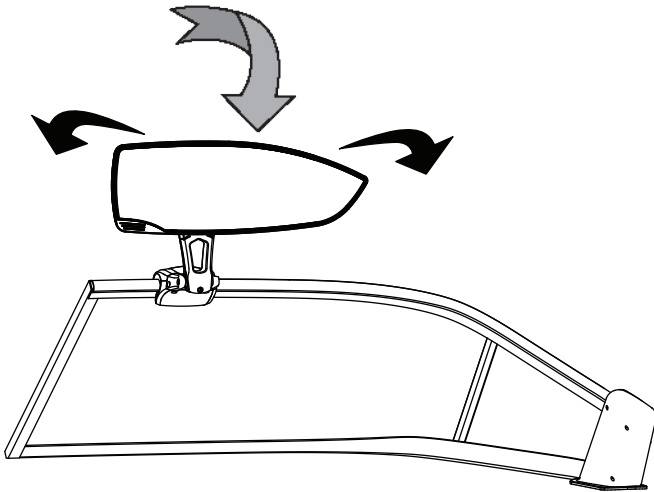
If any excessive resistance is felt during tightening, do not force the bolt(s). This could strip the threads on your part. Try loosening the bolt(s) and repeating the tightening sequence.

**L**

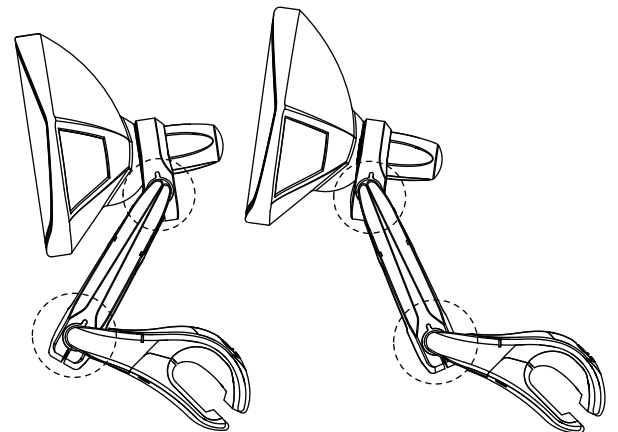
Assemble your mirror to the 3-way swivel. Make sure the rubber disc is assembled between the mirror housing and the 3-way swivel. Tighten the mirror in place by threading the hand knob on to the mirror bolt.

**M**

By loosening the hand knob at the back of the 3-way swivel, you are able to adjust the mirror in all directions. Simply re-tighten the handle once the mirror is at your preferred angle.

**N**

Your new mirror system has 2 frictions pivot points to allow for even more adjustment based on your viewing preferences. Simply rotate your adaptor and/or your 3-way swivel by applying pressure. The arms stay where you rotate them to. If they do not stay in place you may need to tighten either your 3-way bolt or your adaptor bolt and re-apply Loctite.

**O**

- To trailer with your mirror attached simply rotate the mirror so that it is below the top of the windshield as illustrated.

- To put your boat cover on simply rotate the mirror so that it is below the top of the windshield as illustrated.

