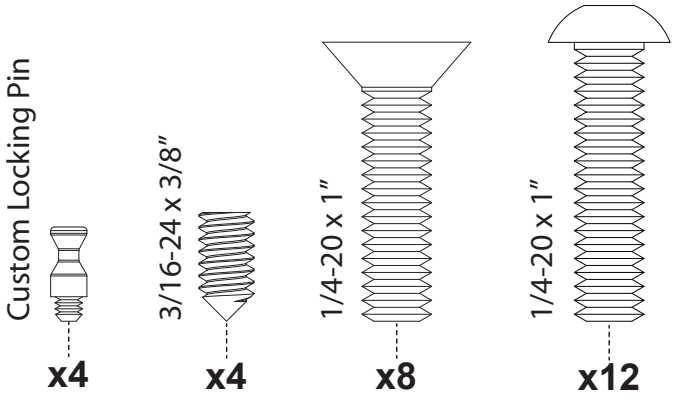
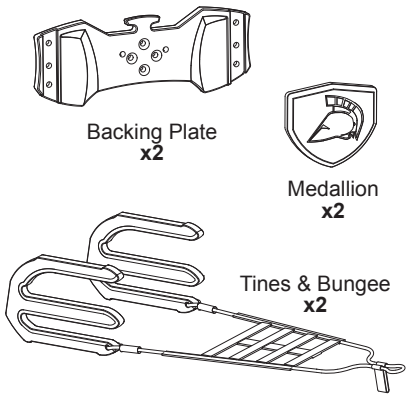
CENTURION

Centurion Tower Swivel/Fixed Board Rack Installation Instructions

Board Rack Hardware

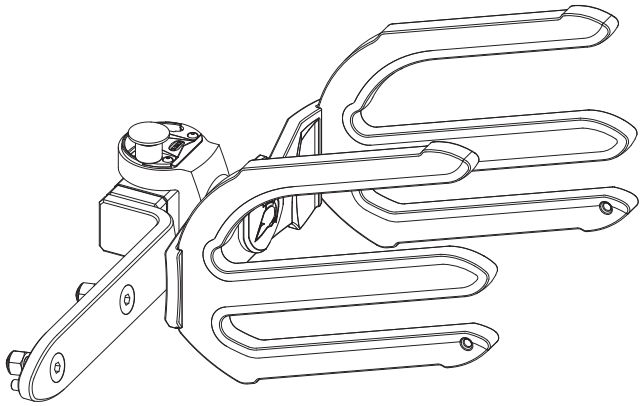


Board Rack Parts

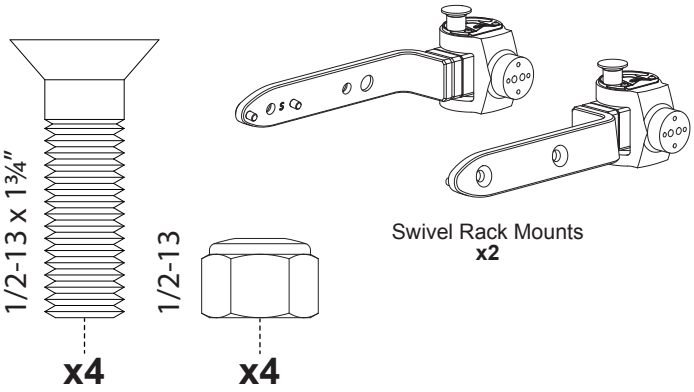


Tools Required

Swivel Rack Kit

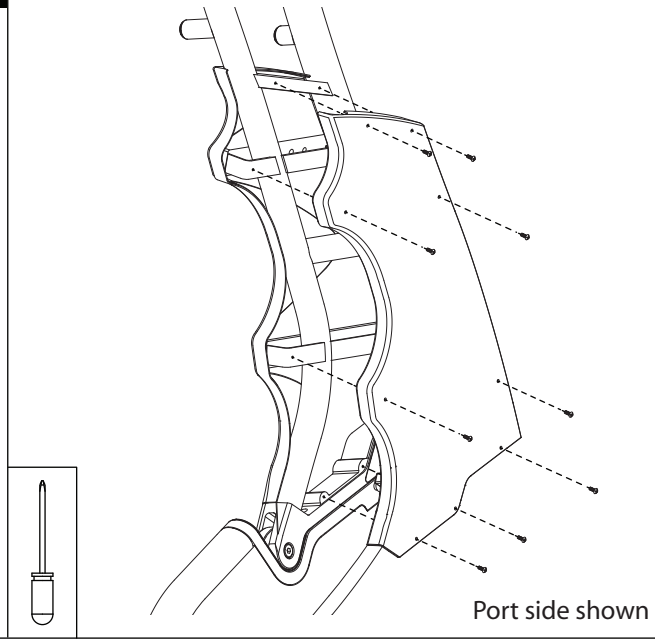


Swivel Kit Parts & Hardware



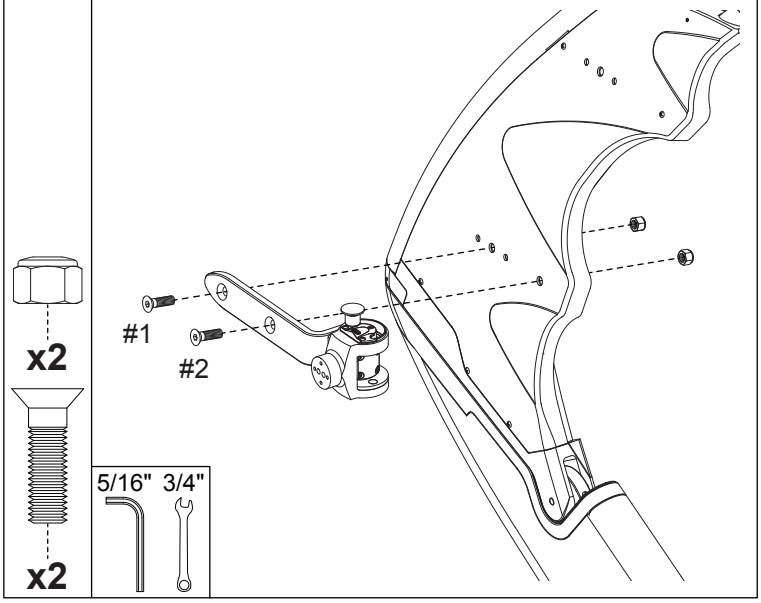
A

Using a phillips screwdriver, unfasten all 9 screws from the tower's inside side section panel, and remove the panel and set aside.



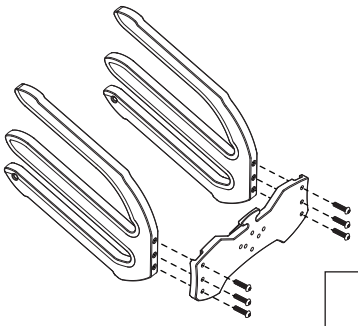
B

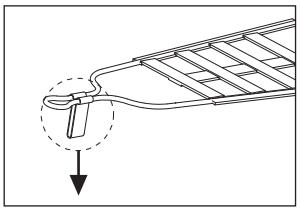
First begin by lining up the two locator pins on the back of the swivel bracket with the pin holes on the tower side section, insert the bracket and using a 5/16" allen key and a 3/4" wrench fasten bolt #1. Then fasten bolt #2.

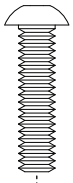


C

Apply RED Loctite to 6 button head bolts and using a 5/32" allen key, assemble the tines to the backing plate.
Note: Before assembling the tines to the backing plate, ensure the bungee tab is facing downward as illustrated.



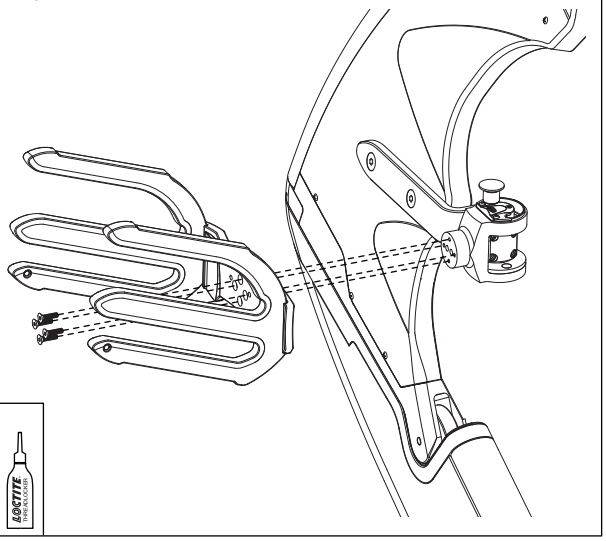


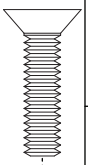


x6

D

Apply RED Loctite to 4 flathead bolts, and using a 5/32" allen key assemble the rack to the swivel block.

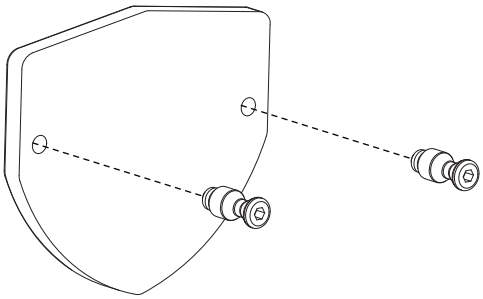




x4

E

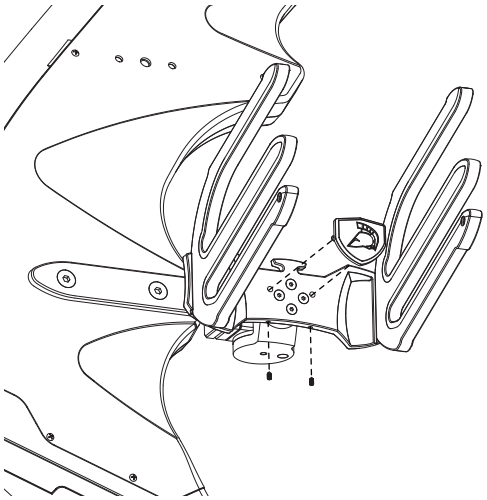
Apply BLUE Loctite to 2 custom locking pins, and using a 3/32" allen key fasten to the rear of the medallion.



x2

F

First insert the medallion into the rack backing plate, then insert 2 set screws and using a 3/32" allen key fasten the medallion from the bottom of the backing plate.



x2

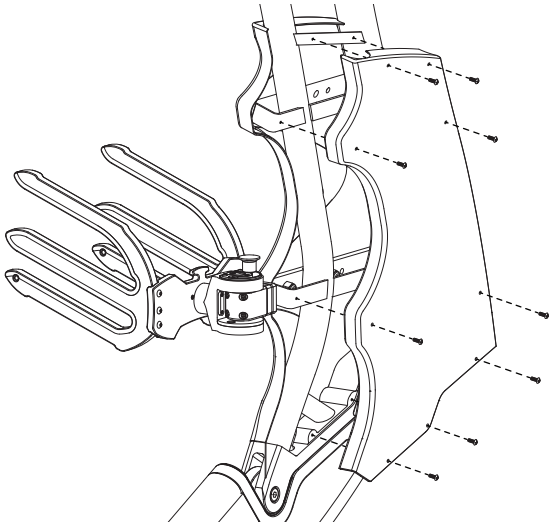
G

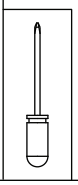
If you are installing a fixed rack please proceed to **Step I** on the following page.

Otherwise repeat **Steps B-F** for the opposite side of the tower, then continue to **Step H**.

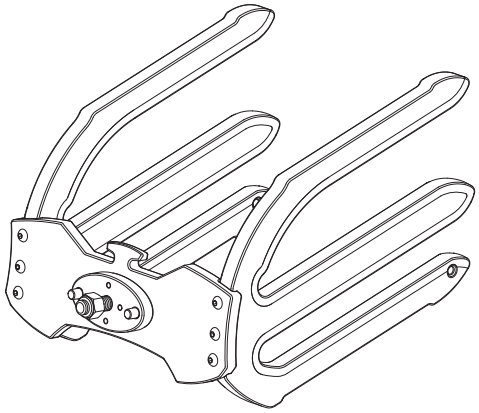
H

Replace the tower's inside side section panel and using a philips screwdriver fasten all 9 screws.

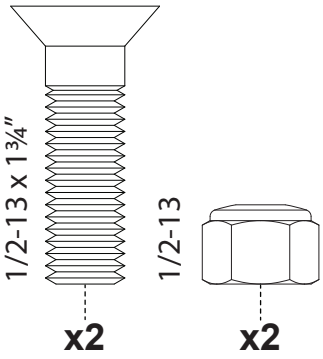


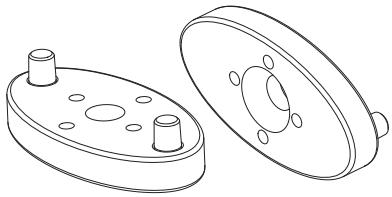


Fixed Rack Kit



Fixed Kit Parts & Hardware

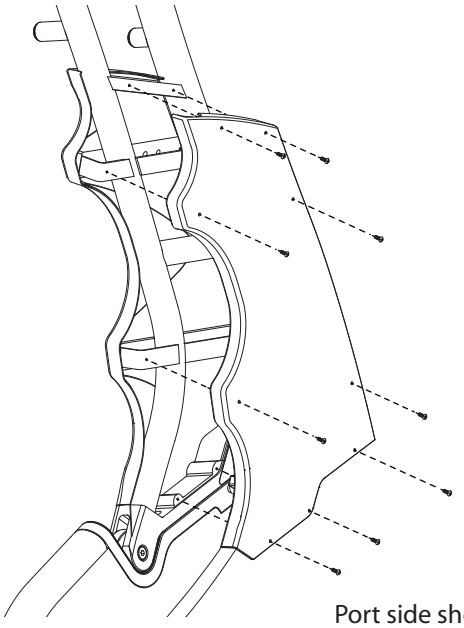




Fixed Rack Mounts
x2

I

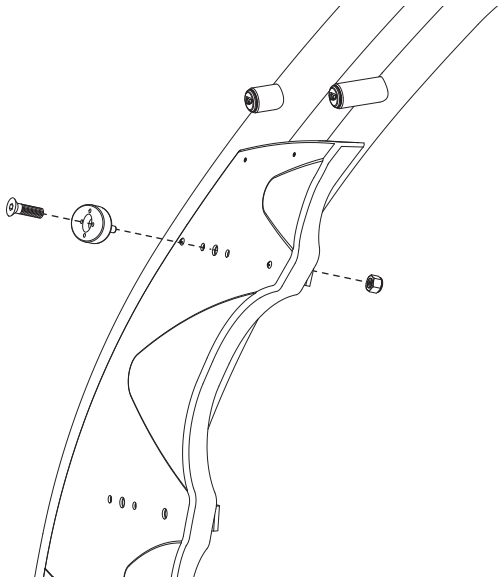
Using a phillips screwdriver, unfasten all 9 screws from the tower's inside side section panel, and remove the panel.

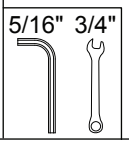


Port side shown

J

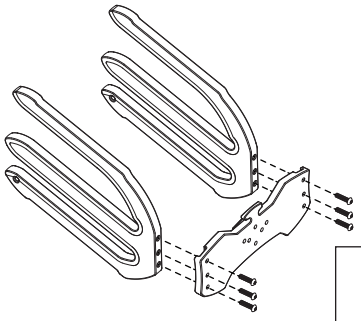
Using a 5/16" allen key and a 3/4" wrench, insert the fixed rack mount into the top holes on the tower and fasten, ensuring the locator pins on the mount insert into the pin holes on the tower.

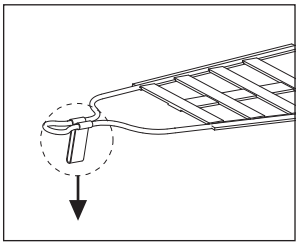


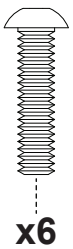


K

Apply RED Loctite to 6 button head bolts and using a 5/32" allen key, assemble the tines to the backing plate.
Note: Before assembling the tines to the backing plate, ensure the bungee tab is facing downward as illustrated.

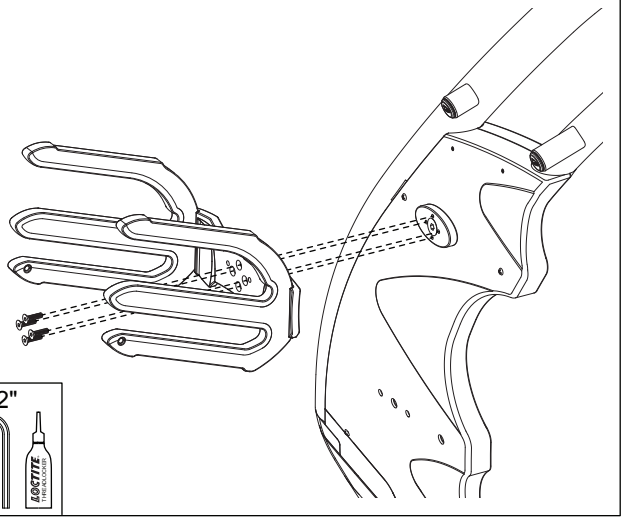


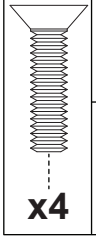




L

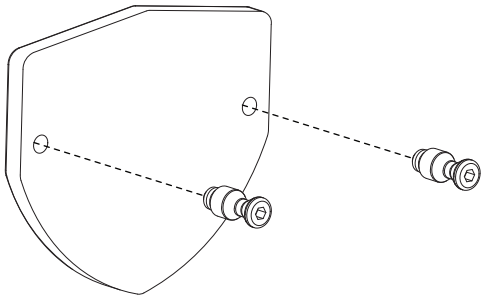
Apply RED Loctite to 4 flathead bolts and using a 5/32" allen key, assemble the rack to the fixed rack mount.





M

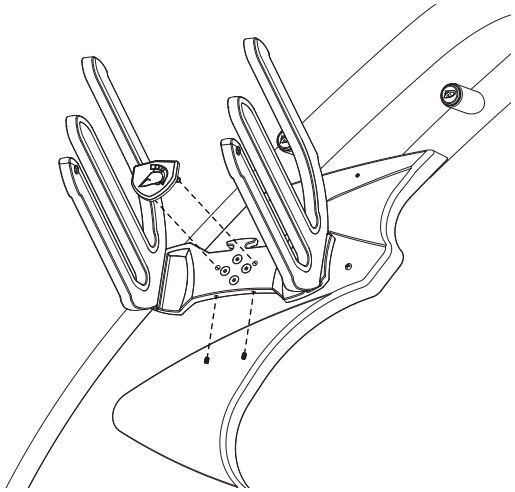
Apply BLUE Loctite to 2 custom locking pins, and using a 3/32” allen key fasten to the rear of the medallion.



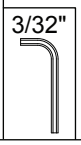
x2

N

First insert the medallion into the rack backing plate, then insert 2 set screws and using a 3/32” allen key fasten the medallion from the bottom of the backing plate.

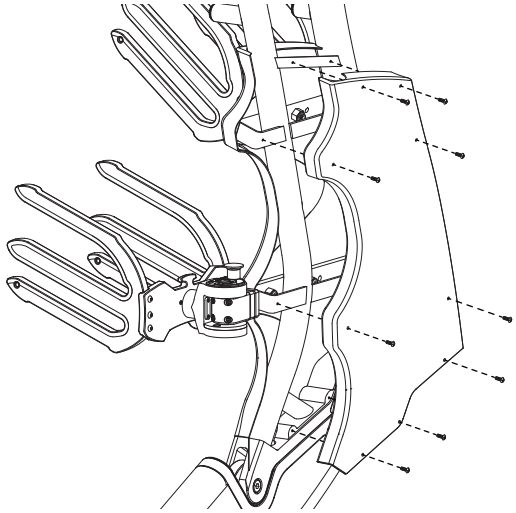
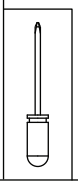


x2



O

Repeat **Steps J-N** for the opposite side of the tower, then continue to **Step P**.

P

Replace the tower’s inside side section panel and using a philips screwdriver fasten all 9 screws.