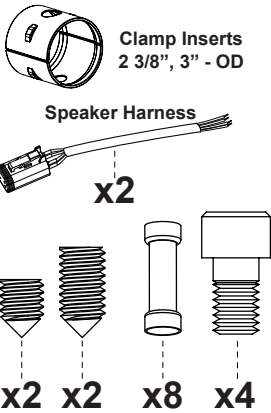
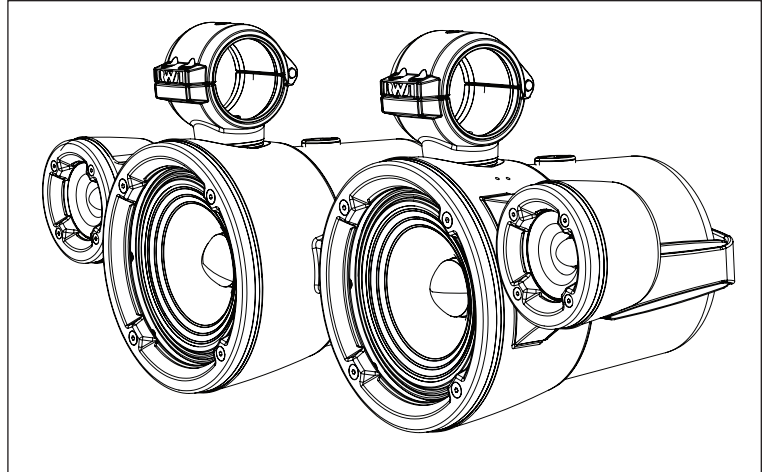
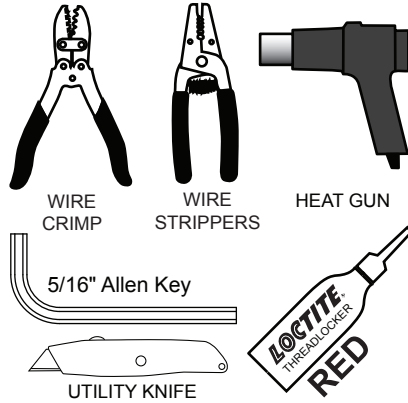


*You will have two sets of clamp inserts and two set screws remaining after installation. Keep for future use or recycle.

Speaker Hardware

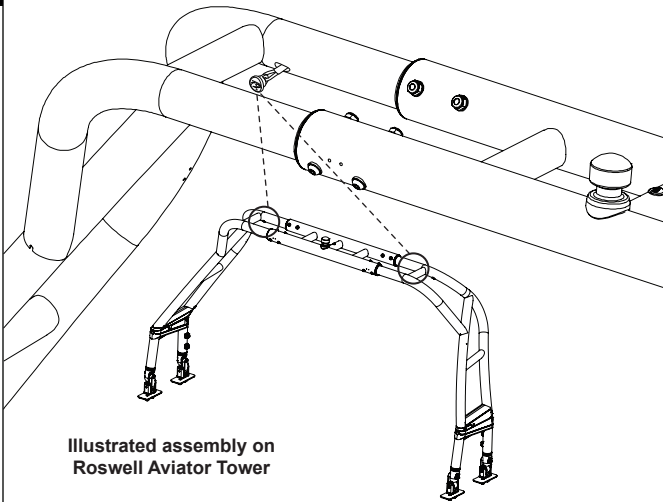


Tools Required



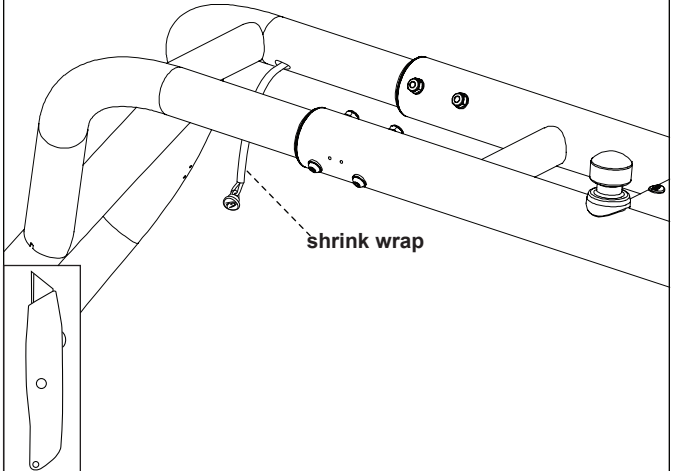
A

Remove the plug to access the wires. Carefully pull the wires out of the tower.



B

Carefully cut the first piece of shrink wrap with a utility knife to expose all 4 of the speaker wires and remove the plug. **Be very cautious not to cut through the wire's insulation.**



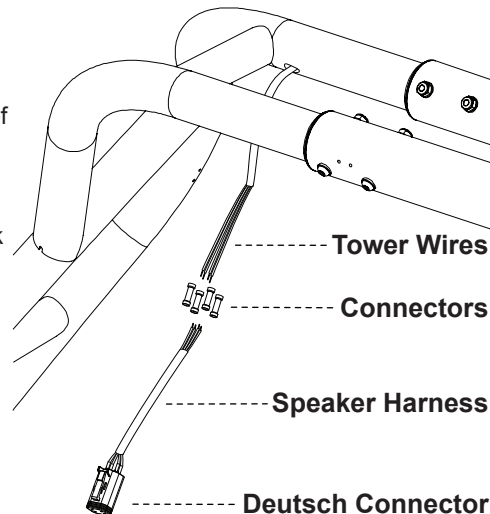
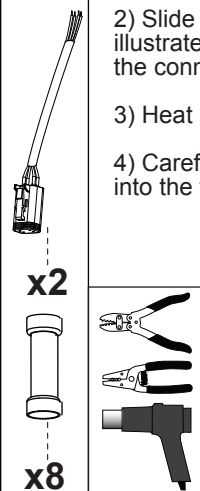
C

1) Use wire strippers to expose 1/4" of wire on all wires.

2) Slide matching wires (as illustrated) into opposing ends of the connectors and crimp.

3) Heat shrink the connectors.

4) Carefully push the wires back into the tubing.



Tower (colors may vary)

Speaker Harness

Port

Red (spk +)
Black (spk -)
Yellow (led +)
Blue (led -)

Crimp

(spk +) White
(spk -) White/Black
(led +) Light Blue
(led -) Black

Starboard

Red (spk +)
Black (spk -)
Yellow (led +)
Blue (led -)

(spk +) White
(spk -) White/Black
(led +) Light Blue
(led -) Black

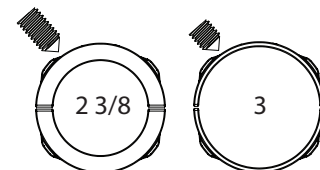
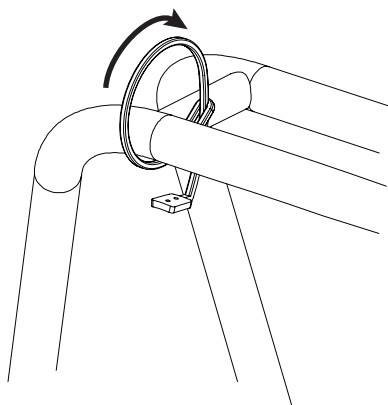
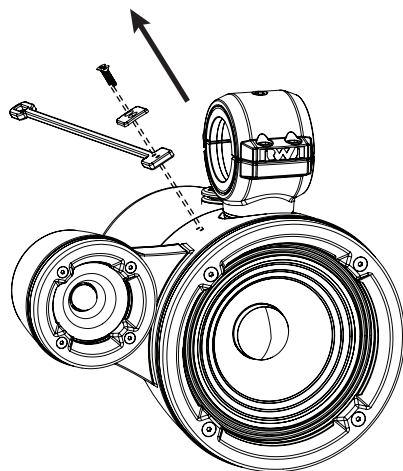


D

Remove the lanyard from the speaker as shown

Loop the lanyard around the tower and through the loop in the lanyard.

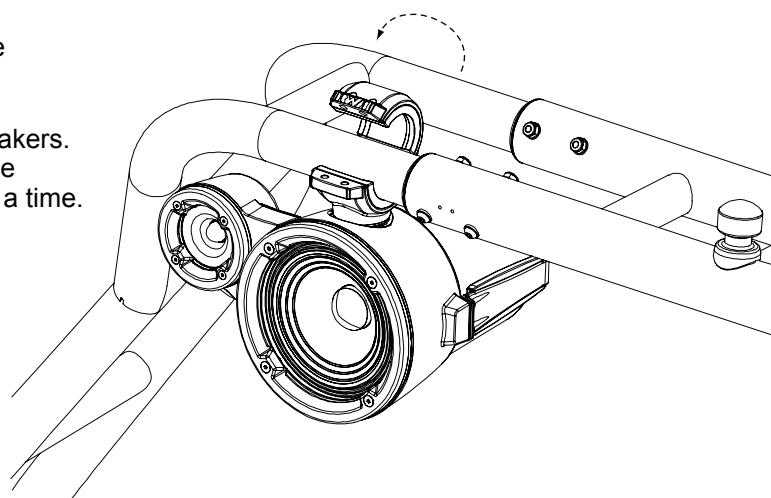
Before clamping the speaker to the tower, select the correct plastic clamp inserts and set screw to install in the clamp.



E

Lift the speaker up to the tower and bolt the lanyard back onto the speaker using the parts removed in the first part of Step D.

Apply red Loctite to 4 hex bolts prior to mounting speakers. Position the speaker clamp on the tower and close the clamp around the tubing, do this step one speaker at a time.



F

Secure the clamp around the tubing with 2 bolts, use red Loctite. Insert the appropriate set screw and tighten the speaker at desired angle.

Once the speakers have been assembled to the tower, plug the Deutsch connector into the back of the speaker.

x2



x4



Torque bolt to 30ft/lbs

